



TECHNICAL REQUIREMENTS
 1.DESIGN AND MANUFACTURE:API 600
 2.FACE TO FACE : ASME B16.10
 3.FLANGE ENDS :ASME B16.47-A
 4.NACE MR-0175

TEST PRESSURE TO API 598
 -SHELL: 30 BAR -SEAT: 22 BAR

20	YOKE NUT	ASTM A194-2HM
19	YOKE BOLT	ASTM A193-B7M
18	GEAR	DUCTILE IRON
17	GEAR BOLT	ASTM A193-B7M
16	YOKE	ASTM A216-WCB
15	GLAND NUT	ASTM A194-2HM
14	GLAND FLANGE	ASTM A216-WCB
13	GLAND	ASTM A182-F316L
12	GLAND EYE BOLT	ASTM A193-B7M
11	PIN	STEEL
10	PACKING	GRAPHITE
9	BACKSEAT BUSHING	ASTM A182-F316L
8	BONNET	ASTM A216-WCB
7	GASKET	STEEL+GRAPHITE(SPIRAL)
6	BONNET NUT	ASTM A194-2HM
5	BONNET BOLT	ASTM A193-B7M
4	STEM	ASTM A182-F316L
3	DISC	ASTM A351-CF3M
2	SEAT	ASTM A182-F316L
1	BODY	ASTM A216-WCB
NO.	DESIGNATION	MATERIAL

(UNIT:mm)

ITEM NO.	SIZE	d	L	O	W	R	t	f	N-Oh	QTY	REMARKS
1	28"	692.2	610	925	863.6	800	69.9	2	28-35	15	



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GATE VALVE SIZE 28"
RF END , CLASS 150LB